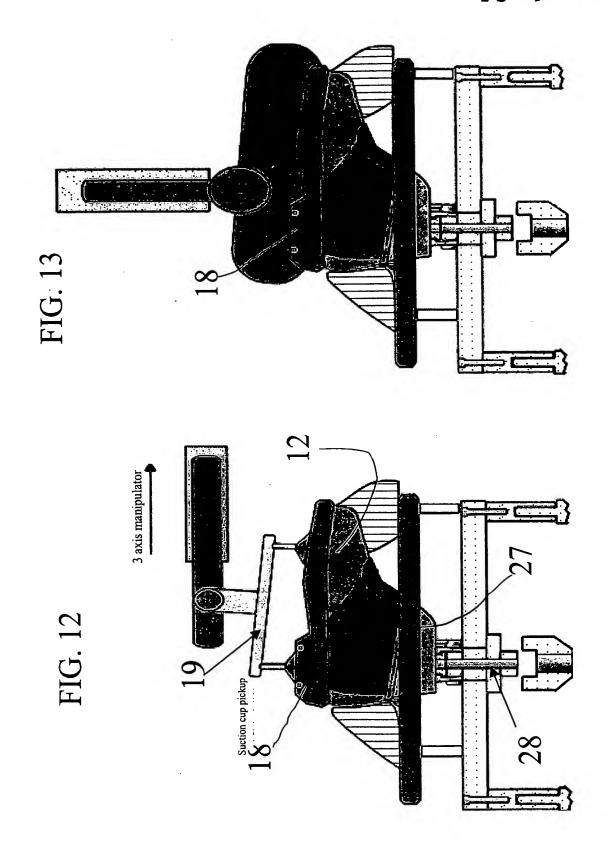
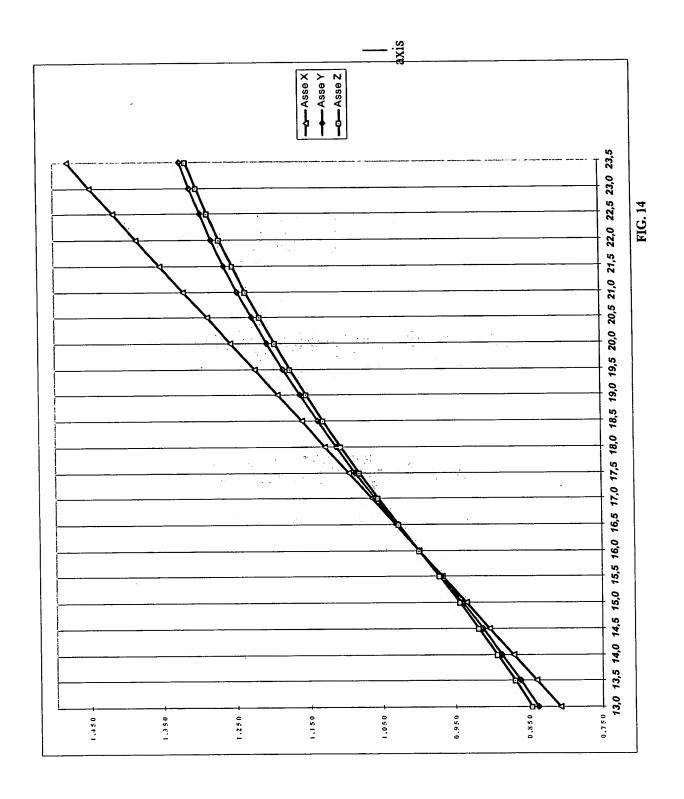


ZONE B: UPPERS ASSEMBLY





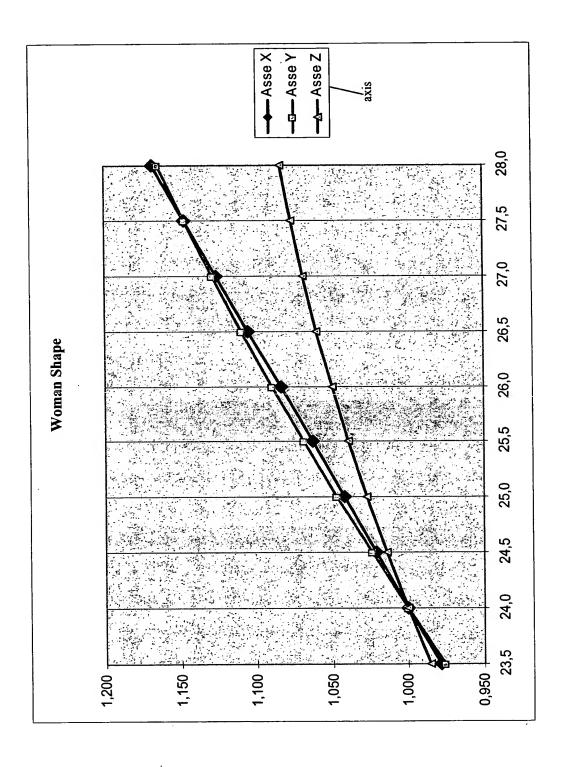


FIG. 15



